Digital Indicating Controller LT35A/37A SERIES



LT 35A/37A series is digital indicating controller with indicating accuracy of $\pm 0.2\%$ and the control cycle of approximately 0.3 seconds.

3 types of auto tuning functions and suppression functions achieve superior control stability. Combination of internal computing function and enriched input and output option support various usage scenarios.

Special loader software provides ease of setting operations and data acquisition.



Compact design

Short depth of instrument (case 65mm) saves the space of instrument and control board.

Universal input

Input types is user-changeable from among thermocouple, resistance thermometer, DC voltage and DC current.

Outstanding controllability

Control system can be selected from two-position control and PID control.

It has overshoot suppression function and high-functional PID.

3 type of auto tuning

Can be selected from normal, rapid-response, stable tuning on the control target.

Various input / output signal (optional) are available

Current transformer input 2 points, event output 3 points (Max), remote signal input 4 points, communication interface (RS485).

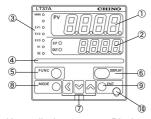
Conformance to international safety standards

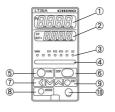
CE marking, RoHS

Loader software is available

Various parameter settings and data acquisition can be done easily using loader software (sold separately).

PARTS NAMES OF FUNCTIONS





① Upper display : Displays PV values (measuring temperature, etc.)

or setting items.

2 Lower display: Displays SP values (preset temperature, etc.) and

other parameter set values.

 $\ensuremath{\mathfrak{G}}$ Status display lamp : MAN: Lights when MANUAL (manual mode) EV1 to EV3: Lights when event outputs are ON.

01 to 02: Lights when the control output is ON.

4 Multiple functions indicating lamp:

User-settable max. 3 sets combination of condition and status as preferred functions (alarm, READY,

⑤ [FUNC] key: Press 1 second or longer, then enters frequently

used functions and operations set in advance. The function is disabled at factory default.

Switch display in operation mode. Or back to 6 [DISPLAY]/[DSP] key: operation mode from parameter setting mode.

7 [MODE] key: Switches the display.

Used for incrementing numeric values and performing arithmetic shift operation. 9 [ENT] key: Starts to change settings and set value

10 Loader connector: Connects to a personal computer by using USB

loader cable.



MODELS

1 T25∧ □□	$\neg \Box \Box$	$\neg \Box \Box$]/I	T27∧ □	$\Box\Box$	

L135	AL	Ш	Ш			Ш	Ш	//	L137ALLLLL	
	Measur- ing input	Cor	ntrol put	I/O opt	ion	Teminal type	Power	Extra	Specificati	ons
LT35A									48mmX96mm front size	
LT37A									96mmX96mm fro	nt size
	0								Universal input	
									Control output 1	Control output 2
		1	0						ON-OFF pulse output	_
		5	0						SSR drive pulse output	_
		5	3						SSR drive pulse output	Current output
		5	5						SSR drive pulse output	SSR drive pulse output
		3	0						Current output	_
		3	3						Current output	Current output
		,	*4	1					Event output: 3 po	ints
				2					Event output 3 po Transmission signal o	ints, output (current output)
		*2,	*4	4					Event output 2 points	(independent contact)
		,	*2	5					Event output 2 points or Transmission signal or	(independent contact), utput (current output)
					0				_	_
				*1	1				Current transforme External signal inp	ut: 4 points
				*1	2				Current transforme External signal inp Communication int	er input 2 points ut: 4 points terface RS485
						0			Terminal block type	
							Α		100 to 240 V AC	
							D		24V AC/DC	
								00	No additional treat	ment
								Y0	Complying with the to	raceability certificate
						,	3	T0	Tropical treatment	
						,	3	K0	Sulfur resistance tr	reatment

^{*1:} Current transformer is sold separately

^{*2: 24}V AC/DC power supply can not be selected.

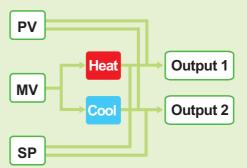
^{*3:} Non-conforming to CE, UL/cUL.

^{*4:} Event output are 2 types, specify models of 3 point (common) or 2 points (independent).



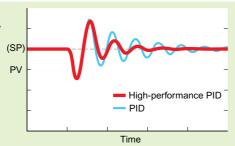
There are size 48x96mm and 96x96mm available. Depth is only 65mm, so it is space saving for any installation.

Correspond to heat I cool control

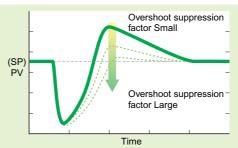


Control output of heat or cool can be assigned to the output 1 and 2. PV and SP can also be assigned and used as transmission signal output.

Advanced controllability



In addition to the conventional PID, "High-performance PID" is available which has unique algorithm aim to converge hunting quickly to decrease settling time.



By "Overshoot suppression function" which controls overshoot at SP changing and/or disturbance response, the control has been able to develop stronger resistance for disturbance and superior stability.

Easy-to-read display On the display, measuring value (PV) is indicated in green and setting value (SP) is indicated in orange LEDs.

Frequently used operation can be assigned to the FUNC key

By assigning frequently used operation such as Auto/Manual and RUN/READY to the FUNC key, only one press of a button enables switching the functions.



Various combinations of input and output



ON-OFF pulse output Current output SSR drive pulse output

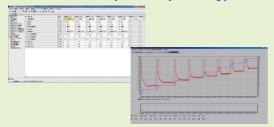
Measuring value (PV) Setting value (SP) Control output (MV) etc.

3 points 2 points (independent contact)

Support loader software 1 port

*Various parameter settings are available from PC by using dedicated loader software. However, it requires dedicated loader cable (sold separately).

Loader software (sold separately)



Various parameter settings and data acquisition are available by connecting this controller to the PC which the loader software is installed

Internal event can be output as external digital (contact) output by logical operation.



3 points of event can be output

Result of the logical operation which performed on selected five points of various internal events is able to be assigned to the three points of external digital outputs. It can simplify process of event outputs which logical operation was conventionally performed on receiver side.



SPECIFICATIONS

Input specifications

Universal input (Thermocouple, Resistance Thermometer, DC Input signal:

voltage/current)

Refer to a measuring range table Range type: Refer to a Input sampling cycle: 300ms

Accuracy rating: ±0.2%FS±1digit Reference junction compensation accuracy: ±0.5°C (at ambient temperature 23°C ± 2°C)

Control specifications

Output type: ON-OFF pulse output type 1c 250V AC/ 30V DC 3A

(resistance load)

Current output type 0 to 20mA DC, 4 to 20 mA DC (It can be

changed by the setting)

SSR drive pulse output type 19V DC±15%, Internal resistance 82Ω, Allowable current Max. 24mA DC

Event output

Output point: Contact capacity:

Max. 3 points 250V AC/ 30V DC 2A (resistance load)

Relay output 1a Output type:

Absolute value, deviation, loop diagnosis, timer, heater disconnection and etc. Total 30 types Type:

*Event output is a standard feature.

General specifications

Ambient temperature range: 0 to 50°C
Power supply voltage range: AC power supply: 100 to 240 V AC, 50/60Hz

DC power supply: Power consumption:

24 V AC, 50/60Hz/24V DC AC power supply: 12 VA and/or lower 12 VA and/or lower (24V AC) 8W and/or lower DC power supply:

(24V DC)

CE marking compliant product LT35A 250g, LT37A 300g Safety standards: Weight:

OPTION

External signal input

Input point: 4 points Function: AUTO/MANUAL, RUN/READY, SV, Timer Stop/Start and etc. Total 17 functions

Transmission signal output Output type: 0 to 20mA DC or 4 to 20mA DC current output Allowable load resistance: 600Ω and/or lower

Output accuracy: $\pm 0.2\%$ FS (at ambient temperature 23°C \pm 2°C), however, 0 to1mA is at

±1% FS

Current transformer input

(CT) Input point: 2 points CT sold separately: Ø5.8 (LTA-P207), Ø12 (LTA-

P208)

Measuring current: 0.4 to 50.0A Display accuracy: ±5% FS Communication type: RS485 Communication interface

Connection unit: Max. 31 units Communication speed: Max. 38,400bps Communication protocol: MODBUS

Terminating resister: Connection prohibited

MEASURING RANGE

MEASURING R		C 0 1 Set value	Measuring range	Accuracy		
input type	; 	Set value	—200 to 1200°C	Accuracy		
		2	0 to 1200℃			
		3	0.0 to 800.0°C			
	K	4	0.0 to 600.0℃			
		5	0.0 to 400.0℃			
		6	—200.0 to 400.0℃	±0.2%FS±1digit		
		7 8	−200.0 to 200.0°C			
		9	0 to 1200°C 0.0 to 800.0°C	Minus area is		
	J		0.0 to 600.0°C	±0.4%FS±1digit		
		11	−200.0 to 400.0°C	20.4701 0 ± 1 digit		
Thermocouple	Е	12	0.0 to 800.0℃			
Thermocouple		13	0.0 to 600.0°C			
	Ţ	14	−200.0 to 400.0°C 0 to 1600°C			
	R	15 16	0 to 1600℃ 0 to 1600℃			
	В	17	0 to 1800℃	Under 260°C:±4.0%FS, 260-800°C:±0.4%FS		
	N	18	0 to 1300°C	Citati 200 01 1.0 /bi 0, 200 000 01 10.1 /bi 0		
	Platinel II	19	0 to 1300℃			
	WRe5-26	20	0 to 1400°C	±0.2%FS±1digit, Minus area is ±0.4%FS±1digit		
		21	0 to 2300°C			
	NiMo PR40-20	22	0 to 1300°C 0 to 1900°C	0~300°C:±2.5%FS, 300 to 800°C:±1.5%FS, 800 to 1900°C:±0.5%FS		
	DIN U	23	−200.0 to 400.0°C	· · · · · · · · · · · · · · · · · · ·		
	DIN L	25	−100.0 to 800.0°C	\pm 0.2%FS \pm 1digit, Minus area is \pm 0.4%FS \pm 1digit		
	CR-AuFe	26	0.0 to 360.0 K	±1.5K		
	Pt100	41	-200.0 to 500.0°C			
	JPt100 Pt100	42	−200.0 to 500.0°C −200.0 to 200.0°C			
	JPt100	44	−200.0 to 200.0°C			
	Pt100	45	−100.0 to 300.0°C			
	JPt100	46	—100.0 to 300.0℃			
	Pt100	47	—100.0 to 200.0℃			
	JPt100 Pt100	48	—100.0 to 200.0℃ —100.0 to 150.0℃			
	JPt100	50	—100.0 to 150.0℃ —100.0 to 150.0℃			
	Pt100	51	—50.0 to 200.0°C			
	JPt100	52	—50.0 to 200.0℃			
	Pt100	53	—50.0 to 100.0℃			
RTD	JPt100	54	-50.0 to 100.0°C	±0.2%FS±1digit		
KIB	Pt100 JPt100	55 56	-60.0 to 40.0°C -60.0 to 40.0°C			
	Pt100	57	-40.0 to 60.0°C			
	JPt100	58	—40.0 to 60.0℃			
	Pt100	59	−10.00 to 60.00°C			
	JPt100	60	−10.00 to 60.00°C			
	Pt100 JPt100	61 62	0.0 to 100.0°C 0.0 to 100.0°C			
	Pt100	63	0.0 to 200.0°C			
	JPt100	64	0.0 to 200.0°C			
	Pt100	65	0.0 to 300.0℃			
	JPt100	66	0.0 to 300.0°C			
	Pt100	67	0.0 to 500.0°C			
	JPt100 0 to 10mV	68 81	0.0 to 500.0℃			
	-10 to 10mV	82				
	0 to 100mV	83	The constitution of the state o	±0.2%FS±1digit		
	0 to 1V	84	The scaling and decimal point			
DC voltage/current	1 to 5V	86	position can be changed variably			
	0 to 5V	87 88	in a range of -1999 to +9999			
	0 to 10V 0 to 20mA	89				
	4 to 20mA	90				
◆I ower limit of indication	•		0-			

*Lower limit of indication value of B thermocouple is 20°C

 Applicable standards Thermocouple

K,J,E,T,R,S,B,N Platinel **I** : JIS C 1602-1995

Engelhard Industries(ITS90) ASTEM E988-96(Reapproved 2002)

WRe5-26 : DIN U,DIN L : DIN43710-1985

NiMo ASTEM E1751-00 · Resistance thermometer

JIS C 1604-1997 JIS C 1604-1989 Pt100

3

Johnson Matthey

Hayashi Denko

PR40-20:

CR-AuFe:



ACCESSORY

Item	Model
Attachment (for terminal block type)	LTA-P307
Manual	L3A-11-□

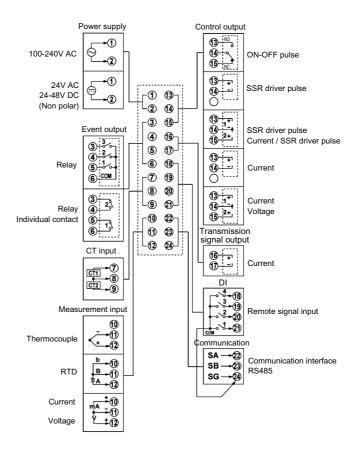
OPTIONAL SOFTWARE

Item	Model
Loader software (cable included)	LTA-S001
Loader software	LTA-S002
Loader cable	LTA-S003

ACCESSORY (Sold separately)

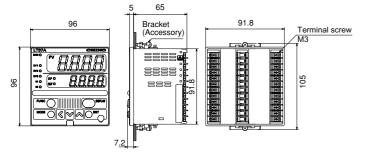
Item		Model
Hard cover	LT35A	LTA-P301
	LT37A	LTA-P302
Soft cover	LT35A	LTA-P303
	LT37A	LTA-P304
Terminal cover	LT35A	LTA-P305
	LT37A	LTA-P306
Current transformer		LTA-P207 (5.8 mm hole dia.) LTA-P208 (12 mm hole dia.)
Attachment		LTA-P307
Shunt resister 250Ω		EZ-RX250

TERMINAL BOARD

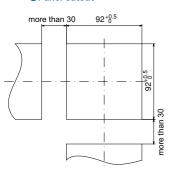


DIMENSIONS

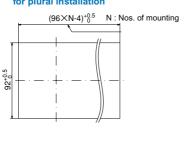
OLT37A



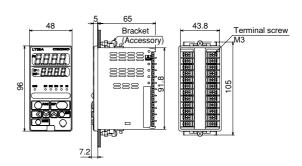
Panel cutout



Minimum clearance for plural installation



LT35A



Panel cutout

Minimum clearance for plural installation more than 30 44+0.5 $(48\times N-4)^{+0.5}$ N: Nos. of mounting 92+8.5 92 30 more than Unit: mm

Specifications subject to change without notice. Printed in Japan (I) 2014. 12

CHINO CORPORATION

32-8 KUMANO-CHO, ITABASHI-KU, TOKYO 173-8632

Telephone: +81-3-3956-2171 Facsimile: +81-3-3956-0915 E-mail: inter@chino.co.jp Website: www.chino.co.jp/